



## MASTER CYLINDERS IHC - NAVISTAR

- LK7892 M/C Troubleshooting
- LK8910 M/C Rebuilding Guide
- LK7884 Brake Fluid Bulletin
- LK2381 Bench Bleeding Kit

Master Cylinder  
Part No.  
**LK2024** Reman

**1967-77**

Use With  
**Type 2** Booster

For Rebuilding  
Use Kit **LK2047**

**LK2854**  
Reservoir Seal

Master Cylinder  
Part No.  
**LK2477** New  
**LK4670** Reman

**1984-86**

Use With:  
**Type 3** Booster

Bore 1-3/4"

For Rebuilding  
Use Kit **LK2415**

**LK2859**  
Cap & Seal Kit

Master Cylinder  
Part No.  
**LK2034** New  
**LK2046** Reman

**1969-78**

Bore 1-3/4"

Use With  
**Type 1** Boosters

For Rebuilding  
Use Kit **LK2035**

**LK2848**  
Reservoir Bolt

**LK2851**  
Reservoir Seal

Master Cylinder  
Part No.  
**LK2442** New  
**LK2448** Reman

**1984-86**

Use With:  
**Type 5** Booster

Bore 2"

For Rebuilding  
Use Kit **LK2436**

**LK2859**  
Cap & Seal Kit

Master Cylinder  
Part No.  
**LK2478** New  
**LK2406** Reman

**1979-81**  
*Drum Brakes*

Use With:  
**Type 3** Booster

Bore 1-3/4"

For Rebuilding  
Use Kit **LK2415**

**LK2856**  
Reservoir Seal

Master Cylinder  
Part No.  
**LK2442** New  
**LK2448** Reman

**1987-89**

Use With:  
**Type 4** Booster

Bore 2"

For Rebuilding  
Use Kit **LK2436**

**LK2859**  
Cap & Seal Kit

Master Cylinder  
Part No.  
**LK2445** New  
**LK2433** Reman

**1979-81**  
*Drum Brakes*

Use With:  
**Type 5** Booster

Bore 2"

For Rebuilding  
Use Kit **LK2436**

**LK2856**  
Reservoir Seal

Master Cylinder  
Part No.  
**LK6192** New  
**LK6722** Reman

**1990-94**

Use With:  
**Type 4** Booster

Bore 2"

For Rebuilding  
Use Kit **LK6723**

**LK2859**  
Cap & Seal Kit

Master Cylinder  
Part No.  
**LK2460** New  
**LK4668** Reman

**1982-83**  
*Disc Brakes*

Use With:  
**Type 3** Booster

Bore 1-3/4"

For Rebuilding  
Use Kit **LK2415**

**LK2860**  
Reservoir Seal

Master Cylinder  
Part No.  
**LK2873** New  
**LK7528** Reman

**1995**

Use With:  
**Type 4** Booster

Bore 2"

For Rebuilding  
Use Kit **LK2876**

**LK2859**  
Cap & Seal Kit

Master Cylinder  
Part No.  
**LK2450** New  
**LK4669** Reman

**1982-83**  
*Disc Brakes*

Use With:  
**Type 5** Booster

Bore 2"

For Rebuilding  
Use Kit **LK2436**

**LK2860**  
Reservoir Seal

Master Cylinder  
Part No.  
**LK2875** New  
**LK7526** Reman

**1996 & Newer**

Use With:  
**Type 4** Booster

Bore 2"

For Rebuilding  
Use Kit **LK2877**

**LK2859**  
Cap & Seal Kit

The **BRAKE BOOSTERS** shown below are for **ILLUSTRATION PURPOSES** only.

